

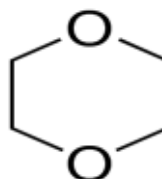
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## Product Specification

Product Name:  
1,4-Dioxane - ACS reagent, ≥99.0%

**Product Number:** 360481  
**CAS Number:** 123-91-1  
**MDL:** MFCD00006571  
**Formula:** C<sub>4</sub>H<sub>8</sub>O<sub>2</sub>  
**Formula Weight:** 88.11 g/mol



TEST	Specification
Appearance (Color)	Colorless
Appearance (Form)	Liquid
Infrared spectrum	Conforms to Structure
Color Test	≤ 20 APHA
Purity (GC)	≥ 99.0 %
Residue on Evaporation	≤ 0.005 %
Water (by Karl Fischer)	≤ 0.05 %
Titration Acid (meq/g)	≤ 0.0016
Freezing point	≥ 11.0 °C
Carbonyl Compounds as Formaldehyde	< = 0.01%
Peroxide (as H <sub>2</sub> O <sub>2</sub> )	< = 0.005%
Meets ACS Requirements	Current ACS Specification

Specification: PRD.4.ZQ5.10000005473

Sigma-Aldrich warrants, that at the time of the quality release or subsequent retest date this product conformed to the information contained in this publication. The current Specification sheet may be available at [Sigma-Aldrich.com](http://Sigma-Aldrich.com). For further inquiries, please contact Technical Service. Purchaser must determine the suitability of the product for its particular use. See reverse side of invoice or packing slip for additional terms and conditions of sale.