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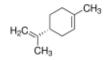
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## **Product Specification**

Product Name: (R)-(+)-Limonene - ≥93%

Product Number: CAS Number: **W263303** 5989-27-5

Formula: Formula Weight: C10H16 136.23 g/mol



TEST	Specification	
Appearance (Color)	Colorless	
Appearance (Form)	Liquid	
Refractive index at 20 °C	1.471 - 1.474	
Infrared spectrum	Conforms to Structure	
Purity (GC)	≥ 93.0 %	
Specific Gravity	0.838 - 0.843	
Assay	<ul><li>≤ 5.0 %</li></ul>	
(Peroxide Value)		
Angular Rotation	96.0 - 125.0 °	
c= Neat		
Arsenic (As)	< 3 ppm	
Cadmium (Cd)	< 1 ppm	
Mercury (Hg)	< 1 ppm	
Lead (Pb)	<pre>_ 10 ppm</pre>	
Expiration Date Period		
5 Years		

Specification: PRD.1.ZQ5.10000036993

Sigma-Aldrich warrants, that at the time of the quality release or subsequent retest date this product conformed to the information contained in this publication. The current Specification sheet may be available at Sigma-Aldrich.com. For further inquiries, please contact Technical Service. Purchaser must determine the suitability of the product for its particular use. See reverse side of invoice or packing slip for additional terms and conditions of sale.