3050 Spruce Street, Saint Louis, MO 63103, USA Website: www.sigmaaldrich.com Email USA: techserv@sial.com Outside USA: eurtechserv@sial.com

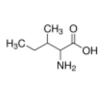
Product Specification

Product Name: DL-Isoleucine - 99%, FCC, FG

Product Number: W329509

MDL:

MFCD00004268



TEST	Specification	
Appearance (Color)	White to Off White	
Appearance (Form)	Crystalline Powder	
Infrared spectrum	Conforms to Structure	
Purity (Titration by HClO4)	98.5 - 101.5 %	
Proton NMR spectrum	Conforms to Structure	
Loss on Drying	≤ 0.3 %	
105 Deg C; 3 Hours		
Residue on ignition (Ash)	≤ 0.1 %	
800 Deg C; 15 Minutes		
Arsenic (As)	S ppm	
Cadmium (Cd)	<pre>1 ppm</pre>	
Mercury (Hg)	<pre>1 ppm</pre>	
Lead (Pb)	5 ppm	
Expiration Date Period		
5 Years		

Specification: PRD.3.ZQ5.10000038370

Sigma-Aldrich warrants, that at the time of the quality release or subsequent retest date this product conformed to the information contained in this publication. The current Specification sheet may be available at Sigma-Aldrich.com. For further inquiries, please contact Technical Service. Purchaser must determine the suitability of the product for its particular use. See reverse side of invoice or packing slip for additional terms and conditions of sale.

